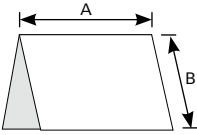

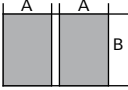




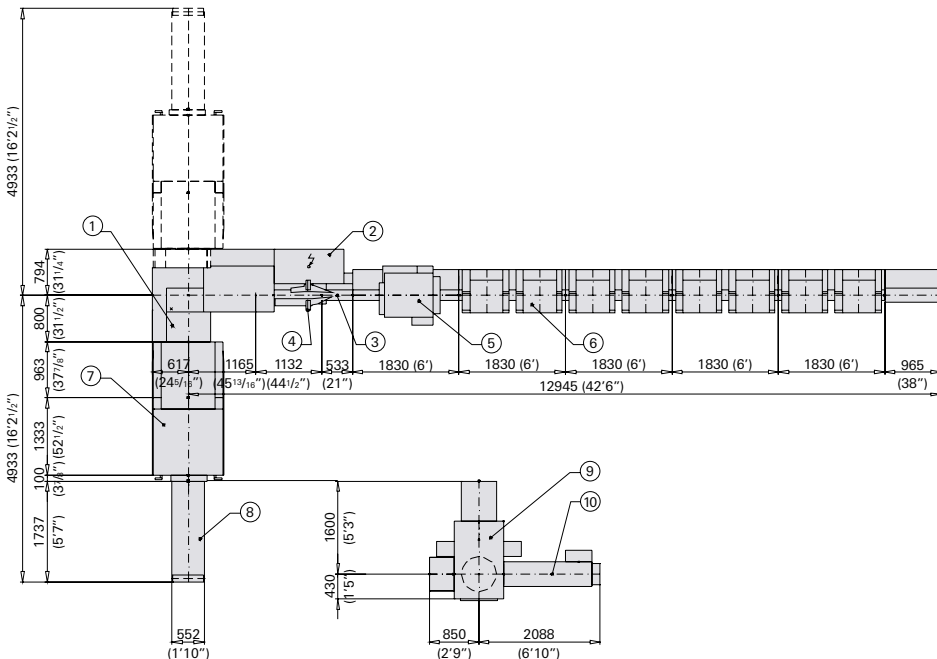
BravoPlus T Saddle Stitcher

Technical Data



Mechanical Speed	Chain pitch 21"	Maximum 11,000 cycles per hour
Number of Stations		Maximum 14 feeders
Sizes, Untrimmed		
	High-folio lap	Maximum 480 mm (18 ⁷ / ₈ ") 320 mm (12 ⁵ / ₈ ")
		Minimum 110 mm (4 ⁵ / ₁₆ ") 115 mm (4 ¹ / ₂ ")
	Low-folio lap	Maximum 480 mm (18 ⁷ / ₈ ") 300 mm (11 ¹³ / ₁₆ ")
		Minimum 110 mm (4 ⁵ / ₁₆ ") 125 mm (4 ¹⁴ / ₁₅ ")
	Without over-fold (Sucker opening)	Maximum 400 mm (15 ³ / ₄ ") 300 mm (11 ¹³ / ₁₆ ")
		Minimum 110 mm (4 ⁵ / ₁₆ ") 115 mm (4 ¹ / ₂ ")
	Over-fold	Maximum 18 mm (3/4")
		Minimum 6 mm (1/4")
Signature sizes, stitching		Maximum 480 mm (18 ⁷ / ₈ ") 320 mm (12 ⁵ / ₈ ")
		Minimum 153 mm (6") 115 mm (4 ¹ / ₂ ")
	CD-Format	126 mm (5") 123 mm (4 ¹³ / ₁₆ ")
Stitching heads	HK 75	Maximum 6 pieces
	HK 45	Maximum 8 pieces
	Eyelet heads	Maximum 4 pieces
Trim	Head/foot trim	Maximum 50 mm (2")
	Front trim	Maximum 50 mm (2") (larger upon request)
Product thickness	Standard	Maximum 10 mm (3/8")
	Option	Maximum 13 mm (1/2")
Center and trio cut	Split cut	Maximum 6 mm (1/4")
	Punch cut	Maximum product thickness – half knife width

Sizes, Trimmed		A		B		
One-up products 	Standard	Maximum	475 mm (18 ³ / ₄ "	300 mm (11 ³ / ₄ "		
		With addition	475 mm (18 ³ / ₄ "	305 mm (12"		
	Compensating stacker	Minimum	148 mm (5 ⁷ / ₈ "	105 mm (4 ¹ / ₈ "		
	Small format	minimal	105 mm (4 ¹ / ₈ "	75 mm (3"		
	Center cut	Split cut 	Maximum	237 mm (9 ⁵ / ₁₆ "	300 mm (11 ³ / ₄ "	
			With addition	237 mm (9 ⁵ / ₁₆ "	305 mm (12"	
			Minimum	95 mm (3 ³ / ₄ "	75 mm (3"	
			With addition	95 mm (3 ³ / ₄ "	63 mm (2 ¹ / ₂ "	
	Punch cut 	Maximum	234 mm (9 ¹ / ₄ "	300 mm (11 ³ / ₄ "		
		With addition	234 mm (9 ¹ / ₄ "	305 mm (12"		
		Minimum	89 mm (3 ¹ / ₂ "	75 mm (3"		
		With addition	89 mm (3 ¹ / ₂ "	63 mm (2 ¹ / ₂ "		
	Trio cut	Split cut 	Maximum	153 mm (6"	300 mm (11 ³ / ₄ "	
			With addition	153 mm (6"	305 mm (12"	
			Minimum	90 mm (3 ⁹ / ₁₆ "	75 mm (3"	
			With addition	90 mm (3 ⁹ / ₁₆ "	63 mm (2 ¹ / ₂ "	
	Punch cut 	Maximum	153 mm (6"	300 mm (11 ³ / ₄ "		
		With addition	153 mm (6"	305 mm (12"		
		Minimum	90 mm (3 ⁹ / ₁₆ "	75 mm (3"		
		With addition	90 mm (3 ⁹ / ₁₆ "	63 mm (2 ¹ / ₂ "		
Folder Feeder	1529	Maximum	480 mm (18 ⁷ / ₈ "	635 mm (25"		
		Minimum	90 mm (3 ¹ / ₂ "	165 mm (6 ¹ / ₂ "		
Drive capacity	7,4 kW up to 14 feeders					
Pressure-Vacuum Pumps	Project-dependent					
Compressed Air	6 bar, customer provided (project-dependent)					



BravoPlus T

- 1 Stitching machine 0380, Delivery to front or rear
- 2 Control cabinet
- 3 Gathering chain
- 4 Oblique sheet signature monitor
- 5 1529 Folder feeder
- 6 1555 Double feeder
- 7 0449 Three-knife trimmer
- 8 1564 Shingle delivery
- 9 0450 Perfitto compensating stacker
- 10 Roller table, belt delivery, air table

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