



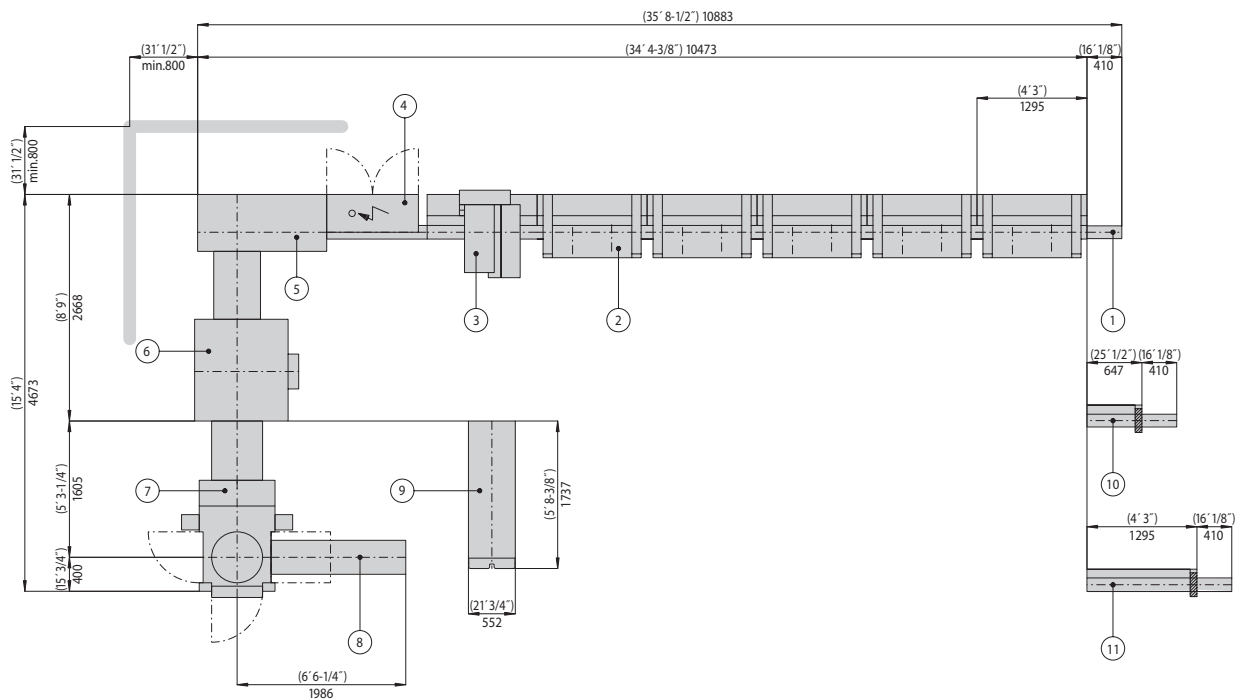
Presto Saddle Stitcher

Specifications

Mechanical speed	max. 9,000 copies per hour	
Sizes untrimmed (spine x width)	max.	365 x 305 mm (14-3/8" x 12")
– Feeder only	min.	105 x 115 mm (4-1/8" x 4-1/2")
– Feeder only	with small size kit	min. 80 x 80 mm (3-1/8" x 3-1/8")
Sizes trimmed (spine x width)	max.	360 x 300 mm (14-1/8" x 11-3/4")
	min.	140 x 76 mm (5-1/2" x 3")
	with small size kit	min. 98 x 76 mm (3-7/8" x 3")
Two-up production (spine x width)	max.	2 x 180 x 275 mm (5/64" x 7" x 10-7/8")
	min.	2 x 145 x 76 mm (5/64" x 5-3/4" x 3")
	with small size kit	min. 2 x 105 x 76 mm (5/64" x 4-1/8" x 3)
Cut-off	head/foot trim	max. 50 mm (2")
	front trim	max. 35 mm (1-3/8")
Product thickness	max.	10 mm (3/8")
	Two-up production	max. 6 mm (1/4")
Lap	max.	15 mm (5/8")
	min.	6 mm (1/4")
High folio, low folio, suction opening	standard	
Number of twin feeders*	max. 6	
Folder feeder	Model 1528	
Number of stitching heads	HK-75	max. 4
	HK-45	max. 6
	eyelet stitching heads	max. 4
Frequency controlled drive	3.7 kW	
Pressure-vacuum pumps	up to 2 twin feeders*	1 x KTA 80/4 kW
	up to 4 twin feeders*	2 x KTA 80/4 kW
	up to 6 twin feeders*	3 x KTA 80/4 kW
Blow air consumption per twin feeder	17 Nm ³ /h @ 0,6 bar (10 cfm @ 9 psi)	
Vacuum-consumption per twin feeder	16 Nm ³ /h @ 60% (9.4 cfm @ 60%)	

* One folder feeder counts as one twin feeder.

Design, specifications and dimensions subject to change.



Presto

- 1 Chain tensioning station
- 2 Twin feeder Model 1551
- 3 Folder feeder Model 1528
- 4 Control cabinet
- 5 Presto Stitcher Model 1550
- 6 Three-knife trimmer Model 1522
- 7 Pratico compensating stacker Model 7524-250
- 8 Roller delivery Model 7524
- 9 Shingle delivery Model 1564
- 10 Short hand station
- 11 Long hand station

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